

# HIGH PRECISION STRIPPER GUIDE PINS

## — HEADED TYPE / STRAIGHT TYPE —



Printed in Red

The quantity discount rate is also applicable to alteration cost.  
All price & lead time are to be quoted.

	<b>RoHS</b> VGPH (Headed type)		M SKD11 H 58HRC~
	<b>RoHS</b> VGPN (Straight type)		M SKD11 H 58HRC~
	<b>RoHS</b> VGPS (Straight type with lead-in part)		M SKD11 H 58HRC~

M x l Pitch	R	B	CatalogNo.		L										U/Price Q'ty : 1~9		
			Type	D											VGPH	VGPN-VGPS	
M5x12 P0.8	1.0	10	VGPH VGPN VGPS	8	40 50 60 70 80												
		13		10	40 50 60 70 80 90 100												
M6x15 P1.0	1.5	16		13	50 60 70 80 90 100 110 120												
		20		16	50 60 70 80 90 100 110 120 130 140												
M8x20 P1.25	2.0	25		20	60 70 80 90 100 110 120 130 140												
		28		25	70 80 90 100 110 120 130 140 150												

**Order** CatalogNo. — L  
**VGPH10** — 60  
 • Printed in Red

**Delivery** SGP Stock  
 • Printed in Blue  
 5 Days P.i.  
 For area out of Singapore please refer to P.i.  
 Express T  
 Express A

**Quantity discount rate**

Quantity	1~9	10~19	20~49	50~100
Rate	—	5%	10%	15%

**Alteration** CatalogNo. — L(LC) — (BC · DKC)  
**VGPH10** — LC55 — BC10  
 The delivery schedule varies depending on the specified alteration (see the table below).

Alterations		Code	Spec.	Price
Headed type	Straight type			
		LC	Changes dimension L (full length) 30 ≤ LC < L 0.5mm increments 5 Days Express A When full length is reduced shorter than min. length, apply BC accordingly if needed.	Quotation
		BC	Changes dimension B 0.5mm increments • VGPH : 0 or 3 ≤ BC ≤ D × 2 • VGPN : 6 ≤ BC ≤ D × 2 5 Days Not applicable to VGPS.	
		DKC	Changes outer diameter tolerance D -0.010 → D -0.007 D -0.012 → D -0.009 5 Days The clearance between pin and bushing is 1 to 3 μm on each side. Note that only oil-free type bushings can be used.	

Stocks Availability Subjected to Prior Sales.

# HIGH PRECISION STRIPPER GUIDE PINS

## — DEMOUNTABLE TYPE —

The quantity discount rate is also applicable to alteration cost.  
All price & lead time are to be quoted.

	<b>RoHS</b> VGPR		M SKD11 H 58HRC~
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M x l Pitch	D1	R	B	CatalogNo.		L										U/Price Q'ty : 1~9	
				Type	D												
M5x12 P0.8	16	1.0	8	VGPR	10	30 40 50 60 70 80											
					13	40 50 60 70 80 90 100											
M6x15 P1.0	20	1.5	10		16	40 50 60 70 80 90 100 110 120											
					23	50 60 70 80 90 100 110 120											
M8x20 P1.25	27	2.0	13		20	50 60 70 80 90 100 110 120											

**Order** CatalogNo. — L  
**VGPR16** — 100

**Delivery** 5 Days Express A P.i.  
 For area out of Singapore please refer to P.i.

**Alteration** CatalogNo. — L(LC) — (DKC)  
**VGPR10** — LC55  
 The delivery schedule varies depending on the specified alteration. (See the table below.)

**Quantity discount rate**

Quantity	1~9	10~19	20~49	50~100
Rate	—	5%	10%	15%

Alteration	Code	Spec.	Price
	LC	Changes dimension L (full length) 30 ≤ LC < L 0.5mm increments 5 Days Express A	Quotation
	DKC	Changes outer diameter tolerance D -0.010 → D -0.007 D -0.012 → D -0.009 5 Days The clearance between pin and bushing is 1 to 3 μm on each side. Note that only oil-free type bushings can be used.	

Use an oil-free type bushing for the pins modified by DKC alteration. Oil type bushings may cause scuffing because oil film is hard to form on them.