

STRIPPER GUIDE PINS

— DEMOUNTABLE TYPE —



Printed in Red

STRIPPER GUIDE PINS

— DEMOUNTABLE AND BOTH ENDS TAPPED TYPE —

The volume discount rate is also applicable to alteration cost.
All price & lead time are to be quoted.

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All price & lead time are to be quoted.

SGPR

RoHS

M SUJ2
58HRC~

SGOR (Oil groove type)

M SUJ2
58HRC~

L/C	Number of grooves (n)				
	30~	40~	60~	70~	80~
8	2	3	4	5	—
10	2	3	4	5	6
13	2	3	4	5	6
16	2	3	4	5	6
20	2	3	4	5	6
25	2	3	4	5	6

※L (C) 30~119.5 →F= 8
L120~L (C) max. →F=10

M SUJ2
58HRC~

M×ℓ Pitch	D ₁	R	B	Catalog No.		L							U/Price Q'ty : 1~9			
				Type	D	30	40	50	60	70	80	90	100	SGPR	SGOR	
M5×12 P0.8	13	1.0	8	SGPR	8	30	40	50	60	70						
						10	30	40	50	60	70	80				
M6×15 P1.0	20	1.5	10	SGOR	13	40	50	60		90	100					
						16	40	50	60	70	80	90	100	110	120	
M8×20 P1.25	27	2.0	13	SGPR	20	50	60	70	80	90	100					
						25	60	70	80	90	100	110	120			

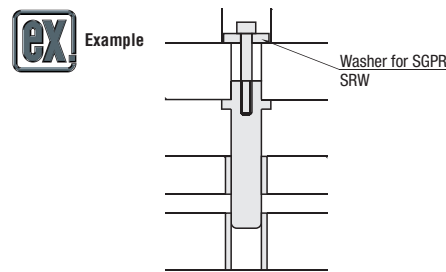
Order Catalog No. — **L**
SGPR 16 — **100**

Delivery • SGPR **3** Days
• SGOR **5** Days

Printed in Red
Printed in Blue

SGP Stock
Express A
P.i

For area out of Singapore please refer to P.i.



Volume discount rate

Quantity	1~9	10~49	50~99	100~200
Rate	—	5%	10%	15%

Alteration Catalog No. — **L(LC)** — **(BC·GC·RC)**

• SGPR **5** Days Express T Express A P.i
• SGOR **5** Days Express A P.i

For area out of Singapore please refer to P.i.

Alteration	Code	Spec.	Price																				
	LC	Changes dimension L (full length) 30 ≤ LC < L 0.5mm increments	Quotation																				
	LC	Changes dimension L (full length) (Long type LC) <table border="1" style="font-size: 8px;"> <thead> <tr> <th>D</th> <th>LC</th> <th>Price</th> </tr> </thead> <tbody> <tr> <td>8</td> <td>70 < LC ≤ 80</td> <td>SGPR SGOR</td> </tr> <tr> <td>10</td> <td>80 < LC ≤ 100</td> <td></td> </tr> <tr> <td>13</td> <td>100 < LC ≤ 120</td> <td></td> </tr> <tr> <td>16</td> <td>120 < LC ≤ 140</td> <td></td> </tr> <tr> <td>20</td> <td>120 < LC ≤ 140</td> <td></td> </tr> <tr> <td>25</td> <td>120 < LC ≤ 140</td> <td></td> </tr> </tbody> </table>		D	LC	Price	8	70 < LC ≤ 80	SGPR SGOR	10	80 < LC ≤ 100		13	100 < LC ≤ 120		16	120 < LC ≤ 140		20	120 < LC ≤ 140		25	120 < LC ≤ 140
D	LC	Price																					
8	70 < LC ≤ 80	SGPR SGOR																					
10	80 < LC ≤ 100																						
13	100 < LC ≤ 120																						
16	120 < LC ≤ 140																						
20	120 < LC ≤ 140																						
25	120 < LC ≤ 140																						

Alteration	Code	Spec.	Price													
	BC	Changes dimension B 1mm increments 5 ≤ BC < B The depth of M tap becomes shorter by (B-BC).	Quotation													
	GC	Adds taper on the tip <table border="1" style="font-size: 8px;"> <thead> <tr> <th>D</th> <th>Y</th> </tr> </thead> <tbody> <tr> <td>8</td> <td>3</td> </tr> <tr> <td>10</td> <td></td> </tr> <tr> <td>13</td> <td></td> </tr> <tr> <td>16</td> <td>5</td> </tr> <tr> <td>20</td> <td></td> </tr> <tr> <td>25</td> <td></td> </tr> </tbody> </table>		D	Y	8	3	10		13		16	5	20		25
D	Y															
8	3															
10																
13																
16	5															
20																
25																
	RC	Changes dimension R (radius) on the tip <table border="1" style="font-size: 8px;"> <thead> <tr> <th>D</th> <th>Normal type R</th> <th>RC Selection</th> </tr> </thead> <tbody> <tr> <td>8-10</td> <td>1.0</td> <td>1.5-2.0</td> </tr> <tr> <td>13-16</td> <td>1.5</td> <td>2.0-2.5</td> </tr> <tr> <td>20-25</td> <td>2.0</td> <td>2.5-3.0</td> </tr> </tbody> </table>	D	Normal type R	RC Selection	8-10	1.0	1.5-2.0	13-16	1.5	2.0-2.5	20-25	2.0	2.5-3.0	Quotation	
D	Normal type R	RC Selection														
8-10	1.0	1.5-2.0														
13-16	1.5	2.0-2.5														
20-25	2.0	2.5-3.0														

Stocks Availability Subjected to Prior Sales.

SGPW

M SUJ2
58HRC~

M×ℓ Pitch	N Pitch	ℓ	D ₁	R	T	B	Catalog No.		L	U/Price Q'ty : 1~9
							Type	D		
M4×12 P0.7	M4 P0.7	8~13	12	1.0	3	8	SGPW	8	25~70	Quotation
			14					10		
M5×15 P0.8	M5 P0.8	10~15	17	1.5	5	10	SGPW	13	30~75	Quotation
M6×15 P1.0	M6 P1.0		23					16		
M8×20 P1.25	M8 P1.25	16~21	27	2.0	5	13	SGPW	20	60~120	Quotation
			32					16		

Order Catalog No. — **L**
SGPW 10 — **55**

Delivery **3** Days
For area out of Singapore please refer to P.i.

Alteration Catalog No. — **L(LC)** — **(BC)**
SGPW 10 — **LC54** — **BC6**
5 Days Express T Express A P.i
For area out of Singapore please refer to P.i.

Volume discount rate

Quantity	1~9	10~49	50~99	100~200
Rate	—	5%	10%	15%

Alteration	Code	Spec.	Price
	LC	Changes dimension L (full length) D 8~13 25 ≤ LC < L D16~25 (Lmin-5) ≤ LC < L 0.5mm increments	Quotation
	BC	Changes dimension B 1mm increments 5 ≤ BC < B The depth of M tap becomes shorter by (B-BC).	Quotation

Example • Use this stripper guide pin for the dies with which the punch plate is pushed up from the lower die side.

